

## Reversible Drum Vac™

**Pump 55 gallons in  
90 seconds!**

**Two-way pumping  
action.**

### What Is The Reversible Drum Vac?

A safe, maintenance free way to recover:

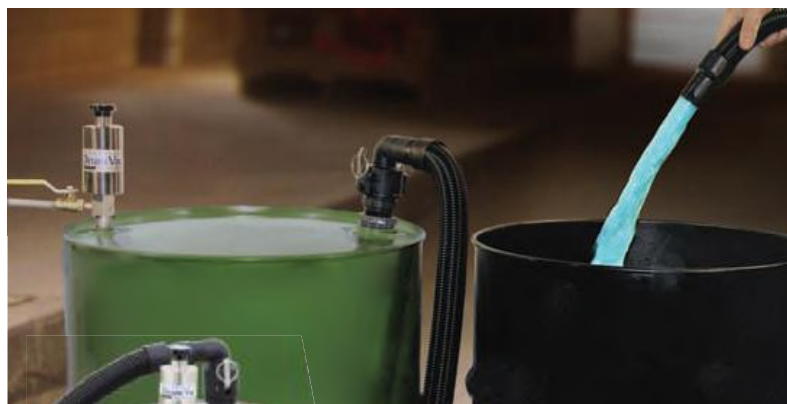
- Coolant
- Hydraulic oils
- Liquid spills
- Slurry and chips
- Tramp oil
- Waste water

### Why The Reversible Drum Vac?

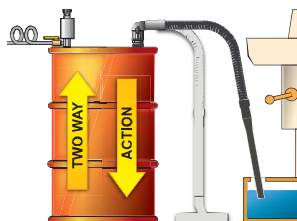
EXAIR's compressed air operated Reversible Drum Vac System attaches quickly to any closed head 30 or 55 gallon (45 imperial gallon/205 liter) drum. Its high powered vacuum fills a 55 gallon drum in less than two minutes. With the simple turn of a knob, the same stainless steel pump quickly empties the drum. Coolant sumps can be easily refilled, floor spills vacuumed, or contaminated liquids transferred to filtration tanks in minutes. The flow rate in and out of the drum can be controlled with the knob, making it ideal for dispensing liquids.

EXAIR's new Mini Reversible Drum Vac System delivers the same two-way action for small jobs. It comes complete with a 5 gallon drum and all the tools.

Electrically operated "all purpose" vacuums aren't designed for use in industrial environments. As a result, motors wear out quickly and impellers clog. The Reversible Drum Vac does not use electricity and has no moving parts, assuring maintenance free operation. An automatic safety shutoff valve prevents spills or overfilling.



EXAIR's new Mini Drum Vac allows for quick and easy clean up of small messes.



Model 6901 Spill Recovery Kit used with the Drum Vac provides fast cleanup of messy spills.



Model 6196-30 30 Gallon Reversible Drum Vac empties the coolant sump of a CNC.

### Applications

- Coolant sumps
- Food processing
- Lathes
- Floor cleanup
- EDM machines
- Pits
- Screw machines
- Machining centers
- Tanks

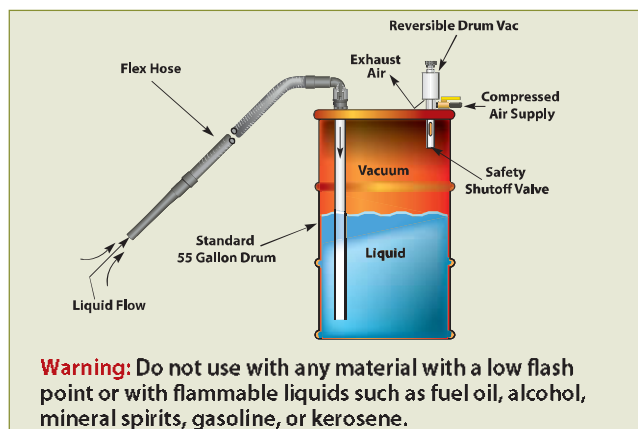
### Advantages

- No moving parts
- Maintenance free
- Stainless steel construction
- Safe – no electricity
- Built-in pressure/vacuum relief
- Compact and portable
- Installs quickly
- Spill free – auto safety shutoff
- Fits standard closed head drum

# Reversible Drum Vac

## Reversible Drum Vac Specifications

Pressure Supply 80 PSIG (5.5 BAR)	Air Consumption		Water Flow Rate	
DESCRIPTION	SCFM	SLPM	GPM	LPM
REVERSIBLE DRUM VAC	19	538	30	114



Model 6196-5 Mini Reversible Drum Vac System includes a 5 gallon drum w/lid, spill recovery kit, vacuum hose and all tools.



The Model 6196 and Model 6196-30 Reversible Drum Vac Systems include a vacuum hose and an aluminum wand.



Model 6296 Deluxe Reversible Drum Vac System includes a 55 gallon drum dolly, spill recovery kit, vacuum hose and all tools.

A steel drum with nominal thickness of 1.5 mm (16 gauge) is recommended (ANSI Standard #MH2-1997).



Model 6296 Reversible Drum Vac fills or empties machine sumps quickly and easily.

## Reversible Drum Vac Systems

Model #	Description
6196	55 Gallon Reversible Drum Vac System - includes two-way pump assembly (1/4 NPT), shutoff valve, 10' (3m) flexible vacuum hose (1-1/2" / 38mm I.D.) with 90° quick release elbow connection, (1) aluminum wand (drum not included).
6296	55 Gallon Deluxe Reversible Drum Vac System - same as above and adds drum dolly, spill recovery kit, (2) extension wands, crevice tool, and skimmer tool (drum not included).
6196-30	30 Gallon Reversible Drum Vac System - includes two-way pump assembly (1/4 NPT), shutoff valve, 10' (3m) flexible vacuum hose (1-1/2" / 38mm I.D.) with 90° quick release elbow connection, (1) aluminum wand (drum not included).
6196-5	Mini Reversible Drum Vac System - includes two-way pump assembly (1/4 NPT), shutoff valve, 5 gallon container with lid and locking ring, 10' (3m) flexible vacuum hose (1-1/2"/38mm I.D.) with 90° quick release elbow connection, aluminum wand, spill recovery kit, (2) extension wands, crevice tool and skimmer tool.

## Accessories

Model #	Description
9001	Auto Drain Filter Separator, 3/8 NPT, 65 SCFM (1841 SLPM)
9005	Oil Removal Filter, 3/8 NPT, 15 - 37 SCFM (425 - 1048 SLPM)
9041	55 Gallon Drum Dolly
6901	Spill Recovery Kit includes a one-piece 54" (1372mm) ABS wand and 14" (356mm) double blade squeegee tool.

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**Built to Last**  
**5yr.**  
**WARRANTY**

See page 2 for complete details.

## Vac-u-Gun™

**Vacuum, blow and transfer with no moving parts!**

**Rugged die cast construction for industrial use.**



### What Is The Vac-u-Gun?

A low cost solution to a wide variety of industrial housekeeping problems. The Vac-u-Gun is a vacuum gun, a blow gun and a transfer tool all in one. Lightweight and easy to use, the Vac-u-Gun has durable die cast construction with no moving parts to wear out.

### Why The Vac-u-Gun?

The Vac-u-Gun uses less compressed air than an ordinary blow gun. It injects a small amount of compressed air through directed nozzles to produce a vacuum on one end and a high output flow on the other. The amplified output flow is 12 times the air consumption rate.

The Vac-u-Gun offers a more efficient way to blowoff, cool, dry and clean. In vacuum mode, work surfaces can be easily cleaned by vacuuming the debris away instead of blowing it off the surface only to sweep it up later. In blow mode, the Vac-u-Gun has a large 1-1/4" (32mm) diameter that allows it to cover more surface area in less time compared to ordinary air guns. Transferring materials over long distance is also possible using the smooth bore vacuum hose. Three Vac-u-Gun Systems with tools are available.



**Model 6192 Vac-u-Gun Collection System with bag vacuums absorbent and chips.**



**Model 6292 Vac-u-Gun Transfer System carries dust away from sensitive electronic controls.**

### Applications

- Vacuum shavings
- Vacuum absorbent
- Vacuum sawdust
- Vacuum spills
- Transfer small parts
- Transfer pellets
- Transfer trim
- Blow chips
- Blow water
- Blow coolant
- Blow scrap

### Advantages

- Low cost
- No moving parts – maintenance free
- Durable – die cast construction
- Switch from vacuum to blow mode in seconds
- Safe – no electricity
- Meets OSHA pressure requirements
- Vacuum or blowoff
- Lightweight and portable
- Versatile
- Quiet



**Model 6392 Vac-u-Gun All Purpose System removes plastic shavings from a saw.**

Industrial  
Housekeeping



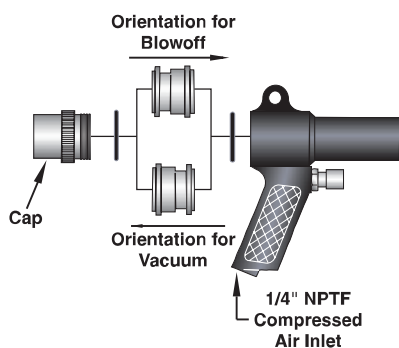
# Vac-u-Gun

## Vac-u-Gun Specifications

Pressure Supply		Air Consumption		Vacuum		Force		
PSIG	BAR	SCFM	SLPM	"H <sub>2</sub> O	kPa	Ozs	Grams	Inlet
80	5.5	13	368	-29.5	-7	9	255	1/4 NPT

## Versatile

In seconds, the Vac-u-Gun can be transformed from a powerful vacuum gun into an efficient blow gun or into a transfer tool for lightweight materials. Each Vac-u-Gun System comes complete with a set of attachments to suit numerous industrial applications.



Reverse the direction of the nozzle insert to change from vacuum to blowoff.



In blow mode, the Vac-u-Gun consumes less air than ordinary blow guns.

## Vac-u-Gun Systems



**Model 6192 Collection System** includes Vac-u-Gun, re-usable bag, brush, crevice tool, skimmer tool and (2) extension wands.



**Model 6292 Transfer System** includes Vac-u-Gun, 10' (3m) vacuum hose, brush, crevice tool, skimmer tool and (2) extension wands.



**Model 6392 All Purpose System** includes Vac-u-Gun, re-usable bag, 10' (3m) vacuum hose, brush, crevice tool, skimmer tool and (2) extension wands.

## Accessories

Model #	Description
9001	Auto Drain Filter Separator, 3/8 NPT, 65 SCFM (1841 SLPM)
9005	Oil Removal Filter, 3/8 NPT, 15 - 37 SCFM (425 - 1048 SLPM)

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